



Products Techniques, Inc.

Topcoats

Product: Alkyd Enamel – Federal Specification TT-E-489G

Other products used with this coating include PTI's zinc chromate or chromate free primer

Typical Uses

A high quality product for painting vehicles, equipment and machinery.

Physical Properties

May be applied over wood or metal, interior or exterior. For best results use PTI's zinc chromate or chromate free primer.

Coverage: 350-400 square feet per gallon.

Application

Cleaning

All parts must be chemically or mechanically cleaned, film free by a recognized specification or method.

Use of Primer

Zinc chromate or chromate free primer is highly recommended.

Mixing

For spraying: Thin 8 parts enamel with 1 part **PT-1022X66** thinner.

For Brushing: Thin 8 parts enamel with up to (but not more than) 1 part **PT-1022X66** thinner.

Method of Application

Apply one tack coat, followed by one full wet coat.

Curing

Dries to touch in 1-2 hours

Dries hard in 8-10 hours