

Flextex VT

P/N: 3803-1, 3803-4

Variable Texture Coating

Flextex VT is a tough, variable texture material formulated to simulate textured automotive plastics and metal. It can be used over or under most finishes and may be top-coated with Bumper and Cladding Coat paint, base/clear or single stage paint systems. Flextex VT has excellent durability and may be used as the finish coat where black texture is needed.

Benefits:

- Simulates OEM textures
- Only one texture paint needed for all texture sizes
- Compatible with nearly all topcoat systems
- Does not need to be top coated if black texture is desired

Application:

- Clean plastic first using 1020 Scuff Magic Prep Soap and water. Dry completely, then clean with 1000 Super Clean plastic cleaner or 1030 Eco-Solv.
- Sand Surface with 180-240 grit sandpaper to remove gloss. Blow dust free with clean, dry air.
- For raw unpainted TPO, PP, or TEO, spray one light coat of 1050 Plastic Magic adhesion promoter. Allow to dry. For other raw plastics, adhesion promoter is optional. (Will not work on Polyethylene.)
- To build texture, apply 3 to 5 light coats allowing flash time between coats. Reduce fluid flow at gun for light coats. Let dry 30 minutes if light coats are applied and 2 to 3 hours for heavier applications before top coating. Flextex VT can be top coated at any time after the minimum dry time.
- After Flextex VT has completely dried, (if desired) topcoat with a light coat of Bumper and Cladding Coat followed by one or two more wet coats. If another type of topcoat is needed, use a lacquer compatible top coat system.
- Clean spray gun immediately after use with lacquer thinner.

Texturing Reference: Use a test panel for determining the textured desired. Paint with no reducer and low air pressure at the gun will produce the coarsest texture. For finer textures, reduce the paint with lacquer thinner up to 100%.

Heavy Texture: Spray Flextex VT straight from the can using a 1.8 mm spray gun and low air pressure.

Medium Texture: Reduce Flextex VT 25% by volume with thinner and spray with a 1.3 - 1.4 mm spray gun using moderate air pressure.

Fine Texture: Reduce Flextex VT 50% by volume with thinner and spray with a 1.3 - 1.4 mm spray gun using a higher air pressure.

Smooth Texture: Reduce Flextex VT 100% by volume with thinner and spray at the optimal air pressure for the gun used to produce a smooth finish.



Product Specifications

Size	Part Number	Shipping Weight	Dimensions
Quart	3803-4	2.3 lbs. 1.05 kg	4.25" dia x 5" h
Gallon	3803-1	8.3 lbs. 3.77 kg	6.5" dia x 7.5" h

VOC: 5.95 lb/gal (713 g/L)

Test Properties:

Flash Point > 40°F (>4.4°C)
Density 8.2 lb/U.S. gal

See MSDS and product label for additional safety information. MSDS and technical data sheet may be downloaded from www.urethanesupply.com.



Customer Support:
PH: 800-633-3047
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Textures Shown Actual Size

