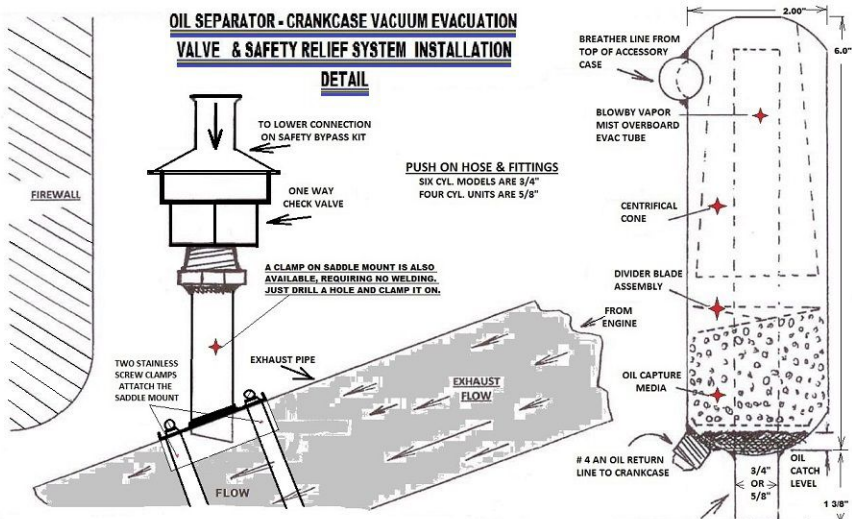


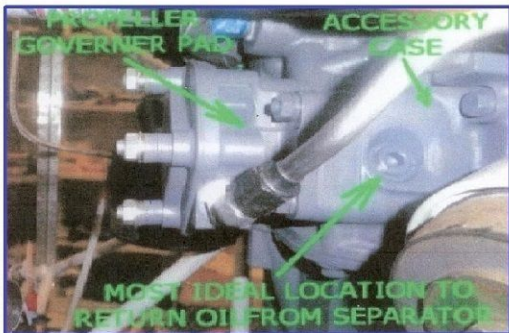
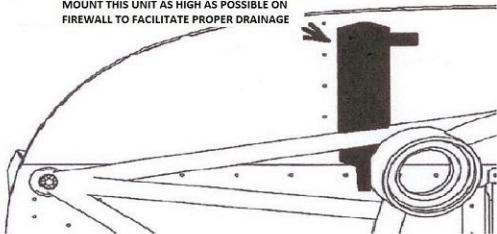
OIL SEPARATOR - CRANKCASE VACUUM EVACUATION VALVE & SAFETY RELIEF SYSTEM INSTALLATION

DETAIL



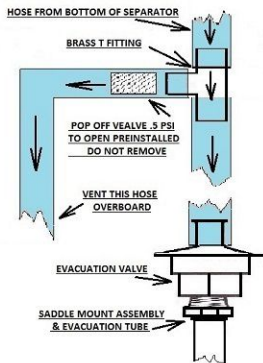
PREFERRED OIL SEPARATOR MOUNTING LOCATION ON FIREWALL

MOUNT THIS UNIT AS HIGH AS POSSIBLE ON FIREWALL TO FACILITATE PROPER DRAINAGE



DETAIL FOR "SAFETY" BYPASS" KIT

INSTALLATION



IMPORTANT REQUIRED SYSTEM MAINTENANCE

IT IS VERY IMPORTANT TO CHECK THE EVACUATION TUBE WHERE IT ENTERS THE EXHAUST PIPE AT EVERY OIL CHANGE OR 90 HRS. THIS INSPECTION IS TO REMOVE ANY COKING OR BUILDUP THAT COULD IMPAIR THE FREE FLOW OF CRANKCASE BLOWBY FROM EXITING THE ENGINE. EVEN WITH THE SAFETY BYPASS INSTALLED THIS INSPECTION IS NECESSARY TO ENSURE THE PROPER OPERATION OF THE EVACUATION SYSTEM. IF EXCESSIVE BUILDUP IS FOUND THEN MORE FREQUENT INSPECTIONS ARE INDICATED