

Alaskan Bushwheel Inc.. dba Alaska Tire and Rubber Co.

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<u>Installation Instruction for Alaskan Bushwheel™ 1 ¾"</u> Tail Spring for Maule Conventional Geared Aircraft

Consult the current revision Maule Aerospace Technology Inc. Maintenance Manual for the aircraft model that the Tail Spring Assembly is being installed.

- 1. Carefully block aircraft main wheels and lock brakes so the aircraft cannot roll.
- 2. Carefully raise and support tail, so the tail wheel is clear of the ground.
- 3. Remove tail wheel assembly from the original spring assembly.
- 4. Remove original Maule 1 $\frac{1}{2}$ " spring, (PN 4004/5/6) and spring attach bracket (PN 4003).
- 5. Carefully inspect original attach bolts. Replace worn bolts with new.
- 6. In reverse, re-install Alaskan Bushwheel[™] 1 ¾" Spring Pack (PN ABI-4004/5/6) using Alaskan Bushwheel[™] Bracket (PN ABI-4003). Torque all bolts to manufacturer's specification. Install cotter pins where required.
- 7. Re-install tail wheel assembly without Scott 1 ½" spring spacer (PN 3241-15). Torque attach bolt to manufacturer's specifications.
- 8. Carefully lower aircraft tail back to the ground.
- 9. Revise weight and balance. Make appropriate log book/ maintenance record entries.