

Rosen®

SUNVISOR SYSTEMS

86365 College View Road, Eugene Or. 97405

Installation Instructions for Lear 45 Monorail Sunvisor System

Doc: 9040-0158-001

Installing your Rosen Monorail Sunvisor System is easily performed and should take approximately 1 to 2 hours.

Please read these short instructions **COMPLETELY** before starting.

Installation Hardware (for reference only)

Qty: (6)	AN526C832R12	#8-32 x 3/4" Screws
Qty: (10)	AN960C8	#8 Washers
Qty: (4)	AN526C832R8	#8-32 x 1/2" Screws
Qty: (2)	PCS-1000-14-STZO	E-Clip

1. Remove stock Visor. Remove visor channel by removing (5) mounting screws.
2. Install each Monorail using (3) #8-32 x 3/4 screws and the (3) #8 washers that are provided. Use a long shank screwdriver to prevent damage to the monorail. Do not tighten the fasteners completely at this time.
3. Center and align Monorail in window.
4. Tighten (3) mounting screws. Fill unused channel mounting locations with #8-32 x 1/2 screws and washers provided
5. Repeat for opposite side.
6. Install supplied e-clip into slot on rear of thumb knob, see Figure 1.
7. Remove the white end cap from the rear of the Monorail. Install Visor Assembly by loosening thumb knob, Slide assembly onto the Monorail with the thumb knob facing inboard. Replace end cap.
8. Installation is now complete.
9. To stow visor move assembly just forward of center monorail mount, tighten turning knobs and rotate visor up and parallel with head liner.
10. Continued Airworthiness: Clean lens periodically with a mild detergent and soft cloth.

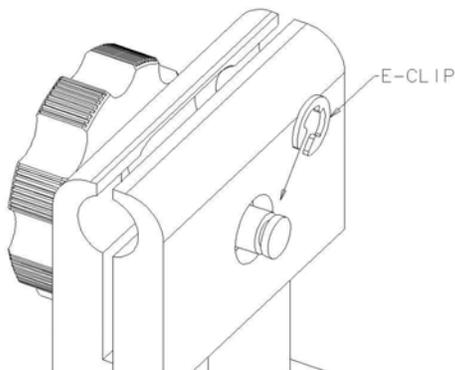


Figure 1

Rev	Date	Approved
A	12/05/02	GH
B	2/17/03	GH
C	4/11/03	GH
D	4/14/03	GH
E	5/19/03	GH