

Revision Date: 12/23/2015 Initiator: 0001 / PRD 150000093411

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier

Product name: Skykleen® 1000 Aviation Solvent

Product No.: P3410404

Additional identification

Chemical name: Reaction mass of dimethyl adipate and dimethyl glutarate and

dimethyl succinate

CAS-No.: 1119-40-0, 106-65-0, 627-93-0

Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Solvent

Uses advised against: None known.

Details of the supplier of the safety data sheet

Manufacturer / Supplier

Eastman Chemical Company 200 South Wilcox Drive Kingsport, TN 37660-5280 US

+14232292000

Visit our website at www.EASTMAN.com or email emnmsds@eastman.com

Emergency telephone number:

For emergency health, safety, and environmental information, call 1-423-229-4511 or 1-423-229-2000.

For emergency transportation information, in the United States: call CHEMTREC at 800-424-9300 or call 423-229-2000.

SECTION 2: Hazards identification

Hazard Classification: The product has not been classified as hazardous according to the legislation in force.

OSHA Specified Hazards: not applicable

Hazard(s) not otherwise

None known.

classified (HNOC):

SECTION 3: Composition/information on ingredients

Substances / Mixtures

General information:



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Chemical name	Concentration	Additional identification	Notes
Dimethyl glutarate	55 - 75%	CAS-No.: 1119-40-0	
Dimethyl succinate	15 - 35%	CAS-No.: 106-65-0	
Dimethyl adipate	5 - 25%	CAS-No.: 627-93-0	

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures

General: Get medical attention if symptoms occur. Show this safety data sheet to the

doctor in attendance. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Place unconscious person on the side in the recovery position and ensure breathing can take place. Ensure that medical personnel are aware of the material(s) involved and take precautions to

protect themselves.

Description of first aid measures

Inhalation: Move into fresh air and keep at rest. For breathing difficulties, oxygen may

> be necessary. Consult a physician for specific advice. Persons who have inhaled vapours or smoke fumes have to be put under medical observation

for at least 48 hours, due to the delayed appearance of poisoning.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do,

remove contact lenses. Get medical attention if symptoms occur.

Skin contact: Wash skin with soap and water. Get medical attention if symptoms occur.

Wash contaminated clothing before reuse. Destroy or thoroughly clean

contaminated shoes.

Ingestion: If swallowed, rinse mouth with water (only if the person is conscious). Call a

> physician or poison control center immediately. Do NOT induce vomiting. Never give liquid to an unconscious person. Provide fresh air, warmth and rest, preferably in comfortable upright sitting position. Loosen tight clothing such as a collar, tie, belt or waistband. If vomiting occurs, keep head low so

that stomach content doesn't get into the lungs.

Most important symptoms and effects, both acute and

delayed:

This material can produce temporary blurred vision following exposure to high vapour concentrations or direct contact with eyes. The effects reported

are of limited duration and do not appear to cause permanent visual

impediment.

Indication of any immediate medical attention and special treatment needed

Hazards: None known.

Treatment: Treat symptomatically. Persons who have inhaled vapours or smoke fumes

have to be put under medical observation for at least 48 hours, due to the

delayed appearance of poisoning.

SECTION 5: Firefighting measures

[#] This substance has workplace exposure limit(s).



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General Fire Hazards: Promptly isolate the scene by removing all persons from the vicinity of the

incident if there is a fire. Keep upwind. In case of fire and/or explosion do not breathe fumes. This product is not classified as a fire-resistant heat transfer fluid. Precautions to avoid sources of ignitions should be taken.

Extinguishing media

Suitable extinguishing

media:

Water spray, foam, dry powder or carbon dioxide.

Unsuitable extinguishing

media:

Avoid water in straight hose stream; will scatter and spread fire.

Special hazards arising from the substance or mixture:

May ignite at high temperature. During fire, gases hazardous to health may be formed. Risk of chemical pneumonia after aspiration. Hazardous Combustion Products: carbon dioxide, carbon monoxide, soot.

Advice for firefighters

Special fire fighting procedures:

In case of fire: Evacuate area. Move container from fire area if it can be done without risk. Use water spray to keep fire-exposed containers cool. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters:

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures: No action shall be taken involving any personal risk or without suitable training. Keep unauthorized personnel away. Ventilate closed spaces before entering them. Avoid inhalation of vapors and spray mists. Wear appropriate personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment. Caution: Contaminated surfaces may be slippery. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Environmental Precautions:

Prevent further leakage or spillage if safe to do so. Avoid release to the environment. Clear up spills immediately and dispose of waste safely. For waste disposal, see section 13 of the SDS. Do not contaminate water sources or sewer.

Methods and material for containment and cleaning up:

Small Liquid Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Large Spillages: Dike for later disposal. Collect spillage in containers, seal securely and deliver for disposal according to local regulations. Otherwise, absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual

contamination. Prevent runoff from entering drains, sewers, or streams.

Notification Procedures:

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.



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SECTION 7: Handling and storage:

Precautions for safe handling: Do not handle until all safety precautions have been read and understood.

Handle product only in closed system or provide appropriate exhaust ventilation at machinery. Avoid heat, sparks, open flames and other ignition sources. An eye wash bottle must be available at the work site. Wear appropriate personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment. Do not taste or swallow. Do not breathe mist or vapor from heated material. In case of inadequate ventilation, use respiratory protection. Do not get in eyes and avoid contact with skin and clothing. Wash promptly with soap and water if skin becomes

contaminated. Remove contaminated clothing and wash it before reuse. Destroy or thoroughly clean contaminated shoes. Drain or remove substance from equipment prior to break-in or maintenance. Handle in accordance with good industrial hygiene and safety practice. See also

Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities:

Store in a cool, dry place out of direct sunlight. Keep container tightly closed and in a well-ventilated place. Keep upright. Keep in original container. Store away from incompatible materials. Keep away from food,

drink and animal feeding stuffs. Store in accordance with local/regional/national/international regulations.

Specific end use(s): www.EastmanAviationSolutions.com

SECTION 8: Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Country specific exposure limits have not been established or are not applicable unless listed below.

Exposure controls

Appropriate engineering controls:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an

acceptable level.

Individual protection measures, such as personal protective equipment

General information: An eye wash bottle must be available at the work site. Provide access to

washing facilities including soap, skin cleanser and fatty cream.

Eye/face protection: Safety eyewear complying with an approved standard should be used when

a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Recommendations: Wear safety glasses with side shields (or goggles). Use safety goggles and face shield in case of

splash risk.



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Skin protection Hand Protection:

It is a good industrial hygiene practice to minimize skin contact. If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. After contamination with product change the gloves immediately and dispose of them according to relevant national and local regulations. When material is heated, wear gloves to protect against thermal burns.

Other:

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommendations: Apron or other light protective clothing and boots. If prolonged or repeated contact is likely, chemical resistant clothing is recommended. Promptly remove nonimpervious clothing that becomes wet or contaminated.

Respiratory Protection:

Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information.

Hygiene measures:

Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using the product. Wash at the end of each work shift and before eating, smoking and using the toilet. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Keep away from food, drink and animal feeding stuffs.

Environmental Controls:

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. Do not contaminate water sources or sewer.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state: liquid
Form: Clear Liquid
Color: Colorless
Odor: Sweet



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Odor Threshold:

pH:

No data available.

No data available.

Freezing Point: -40 °C

Boiling Point: 200 - 220 °C

Flash Point: 102 °C (Tag closed cup)

Evaporation Rate:

Flammability (solid, gas):

Flammability Limit - Upper (%)-:

Flammability Limit - Lower (%)-:

Vapor pressure:

Vapor density (air=1):

Specific Gravity:

Not determined.

No data available.

No data available.

No data available.

1.086 (20 °C)

Solubility(ies)

Solubility in Water:55 g/l (20 °C)Solubility (other):No data available.Partition coefficient (n-octanol/water):No data available.

Autoignition Temperature: 438 °C

Decomposition Temperature:No data available.Dynamic viscosity:3.88 mPa.s (25 °C)Kinematic viscosity:Not determined.Explosive properties:Not classified.Oxidizing properties:Not classified.

SECTION 10: Stability and reactivity

Reactivity: Material is stable under normal conditions.

Chemical Stability: Material is stable under normal conditions.

Possibility of Hazardous

Reactions:

None under normal conditions.

Conditions to Avoid: Heating in air. Heat, sparks, flames.

Incompatible Materials: Strong oxidizing agents. Strong acids. Strong bases.

Hazardous Decomposition

Products:

Emits acrid smoke and fumes when heated to decomposition.

SECTION 11: Toxicological information

Information on likely routes of exposure

Inhalation: None known.

Ingestion: None known.

Skin contact: None known.



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Eye contact: None known.

Information on toxicological effects

Oral

Product: Oral LD-50: (Rat): > 5,000 mg/kg

Dermal

Product: Dermal LD-50: (Rabbit): > 2,000 mg/kg

Inhalation

Product: LC50 (Rat, 1 h): > 10.7 mg/l

Repeated dose toxicity

Product: NOAEL: No known significant effects or critical hazards.

Skin Corrosion/Irritation

Product: (Rabbit, 4 h): slight irritation

Serious Eye Damage/Eye Irritation

Product: (Rabbit): slight irritation

Respiratory or Skin Sensitization

Product: Skin Sensitization: Not a skin sensitizer.

Carcinogenicity

Product: This product does not contain any carcinogens or potential carcinogens as

listed by OSHA, IARC or NTP.

Toxicity to reproduction

Product: No data available.

Developmental toxicity

Product: No data available.

Germ Cell Mutagenicity

In vitro

Product: Mutagenicity: Based on available data, the classification criteria are not met.

In vivo

Product: Mutagenicity: Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity - Single Exposure

Product: Not classified.

Specific Target Organ Toxicity - Repeated Exposure

Product: Not classified.

Aspiration Hazard



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Product: Not classified.

Other effects: No data available.

SECTION 12: Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: LC-50 (Fathead Minnow, 96 h): > 18 mg/l

Aquatic Invertebrates

Product: EC-50 (Daphnia magna, 48 h): 136 mg/l

Chronic hazards to the aquatic environment:

Fish

Product: NOEC (Fish): No data available.

Aquatic Invertebrates

Product: NOEC : No data available.

Toxicity to Aquatic Plants

Product: EC-50: Not expected to be harmful to aquatic organisms. Read-across from a similar

material

Persistence and Degradability

Biodegradation

Product: Readily biodegradable

BOD/COD Ratio

Product: No data available.

Bioaccumulative Potential

Bioconcentration Factor (BCF)

Product: Potential to bioaccumulate is low.

Partition Coefficient n-octanol / water (log Kow)

Product: No data available.

Specified substance(s):

Dimethyl glutarate Log Kow: 0.65

Dimethyl succinate Log Kow: 0.19

Dimethyl adipate Log Kow: 1.03

Mobility in Soil: No data available.



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Other Adverse Effects: No data available.

SECTION 13: Disposal considerations

Waste treatment methods

General information: The generation of waste should be avoided or minimized wherever

possible. Dispose of waste and residues in accordance with local authority

requirements.

Disposal methods: Recover and reclaim or recycle, if practical. Dispose of waste and residues

in accordance with local authority requirements. Do not allow to enter

drains, sewers or watercourses.

Since emptied containers retain product residue, follow label warnings even

after container is emptied. Empty containers should be taken to an

approved waste handling site for recycling or disposal.

SECTION 14: Transport information

DOT

Class not regulated

IMDG - International Maritime Dangerous Goods Code

Class not regulated

IATA

Class not regulated

SECTION 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture.:

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations. WHMIS (Canada) Status: noncontrolled



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SARA 311-312 Hazard Classification(s):

immediate (acute) health hazard

US EPCRA (SARA Title III) Section 313 - Toxic Chemical List

None

OSHA: nonhazardous

TSCA (US Toxic Substances Control Act): All components of this product are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act): All components of this product are listed on the DSL. Any impurities present in this product are exempt from listing.

AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme): All components of this product are listed on AICS or otherwise comply with NICNAS.

MITI (Japanese Handbook of Existing and New Chemical Substances): All components of this product are listed in the Handbook or have been approved in Japan by new substance notification.

ECL (Korean Toxic Substances Control Act): All components of this product are listed on the Korean inventory or otherwise comply with the Korean Toxic Substances Control Act.

Philippines Inventory (PICCS): All components of this product are listed on the Philippine inventory or otherwise comply with PICCS.

Inventory of Existing Chemical Substances in China: All intentional components of this product are listed on the Inventory of Existing Chemical Substances in China (IECSC).

SECTION 16: Other information

HMIS® Hazard Ratings: Health - 1, Flammability - 1, Chemical Reactivity - 0

HMIS® rating involves data interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

Revision Information: Not relevant.

Key literature references and

sources for data:

www.EastmanAviationSolutions.com

Training information: No data available.

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SDS No.:

Disclaimer: This information is provided without warranty. The information is believed to

be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.



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