



WATER PUMP WITH DRIVE

| Item No. | Part No | Description | Qty. Req. | | | Price |
|--------------|---------|---------------------------|-----------|---------|--------|------------|
| | | | 912 UL | 912 ULS | 914 UL | |
| 1 | 612-047 | IGNITION HOUSING ASSEMBLY | 1d | 1d | 1d | \$1,718.44 |
| 1 | 612-046 | IGNITION HOUSING ASSEMBLY | 1g | 1g | 1g | \$1,717.93 |
| 2 | 850-965 | OIL SEAL 32x52x7 | 1 | 1 | 1 | \$108.12 |
| 3 | 850-977 | OIL SEAL A 12x30x7 FPM | 1 | 1 | 1 | \$35.71 |
| 4 | 850-946 | ROTARY SEAL | 1c | 1c | 1c | \$93.32 |
| 5 | 837-111 | PUMP SHAFT | 1 | 1 | 1 | \$86.58 |
| 6 | 834-135 | WATER PUMP GEAR 15 T | 1 | 1 | 1 | \$96.42 |
| 7 | 926-274 | WASHER 8.2/12.5/1.5 | 1ac | 1ac | 1ac | \$12.03 |
| 8 | 922-224 | IMPELLER | 1 | 1 | 1 | \$91.45 |
| 9 | 850-981 | GASKET | 1 | 1 | 1 | \$12.27 |
| 10 | 922-202 | WATER PUMP HOUSING | 1 | 1 | 1 | \$399.90 |
| 11 | 922-233 | BENT SOCKET 45 DEGREES | 3 | 3 | 3 | \$17.84 |
| 12 | 922-231 | BENT SOCKET 80 DEGREES | 1b | 1b | 1b | \$17.84 |
| 13 | 827-962 | WASHER 6.4 | 13 | 13 | 13 | \$0.31 |
| 13 | 945-751 | LOCK WASHER A6 | 13 | 13 | 13 | \$0.21 |
| 14 | 241-482 | ALLEN SCREW M6x90 | 2 | 2 | 2 | \$2.64 |
| 15 | 241-814 | ALLEN SCREW M6x35 | 2 | 2 | 2 | \$0.63 |
| 16 | 230-415 | GASKET RING A6x10 | 1 | 1 | 1 | \$1.40 |
| 17 | 241-813 | ALLEN SCREW M6x35 | 1a | 1a | 1a | \$1.45 |
| 18 | 230-020 | O-RING 32x2 | 1 | 1 | 1 | \$9.93 |
| 19 | 922-218 | WATER INLET ELBOW | 1 | 1 | 1 | \$350.57 |
| 20 | 241-935 | ALLEN SCREW M6x20 | 2 | 2 | 2 | \$0.63 |
| 21 | 230-880 | O-RING 13.3-2.4 | 1 | 1 | 1 | \$6.97 |
| 22 | 810-620 | COVER PLATE | 1 | 1 | 1 | \$8.71 |
| 23 | 945-830 | LOCK WASHER A5 | 1 | 1 | 1 | CALL |
| 24 | 840-514 | ALLEN SCREW M5x16 | 1 | 1 | 1 | \$0.53 |
| 25 | 837-150 | REV COUNTER SHAFT | 1 | 1 | 1 | \$178.70 |
| 26 | 912-191 | REV COUNTER HOUSING | 1h | 1h | 1h | \$166.08 |
| 27 | 930-500 | OIL SEAL 6x11x3/4.5 | 1 | 1 | 1 | \$19.10 |
| 28 | 834-182 | WORM GEAR 5 T. | 1f | 1f | 1f | CALL |
| 29+1-8,13,30 | 881-692 | MECH. REV COUNTER DRIVE | (1f) | (1f) | (1f) | \$1,353.91 |
| 30 | 840-888 | ALLEN SCREW M6x30 | 7 | 7 | 7 | \$0.63 |

- Items not illustrated

- a Stainless
- b Optional for engine suspension frame
- c The rotary seal has been introduced as from following S/N. Up to this S/N the rotary seal has to be exchanged together with part no. 926-274 / 922-224:
912 A: 4,410.366 / 912 F: 4,412.791 / 912 S: starting with serial production / 912 UL: 4,403.283 / 912 ULS: starting with serial production / 914 F: 4,420.157 / 914 UL: 4,417.783
- d For mech. rev counter drive without centering bore for pick up.
For engines without mech. rev. counter drive part no. 230-880, 945-830 and part no. 840-514 has to be mounted additional.
- e See therefore: SB-912-037 current issue / SB-914-023
- f See Maintenance Manual Heavy of the respective engine type, current issue
- g Without processing for mech. rev counter drive
- h Will be delivered in circle shape

EXPANSION TANK WITH HOSES & CONNECTIONS

| Item No. | Part No | Description | Qty. Req. | | | Price |
|----------|---------|----------------------------------|-----------|---------|--------|----------|
| | | | 912 UL | 912 ULS | 914 UL | |
| 1 | 922-362 | WATER TUBE 280 MM | 2a | 2a | 2a | \$61.02 |
| 2 | 922-360 | WATER TUBE 180 MM | 2b | 2b | 2b | \$41.40 |
| 3 | 922-361 | WATER TUBE 285 MM | 1c | 1c | 1c | \$61.02 |
| 4 | 922-363 | WATER TUBE 200 MM | 1f | 1f | 1f | \$41.40 |
| 5 | 922-364 | WATER TUBE 85 MM | 1g | 1g | 1g | \$12.93 |
| 6 | 922-192 | FORM HOSE 90 | 1e | 1e | 1e | \$52.93 |
| 7 | 860-650 | PROTECTION TUBE (HEAT | | | AR h | \$222.81 |
| 8 | 851-645 | SELF COMPENSATING | 16j | 16j | 16j | \$7.14 |
| 9-12 | 922-666 | EXPANSION TANK ASSEMBLY | 1j | 1j | 1j | \$351.21 |
| 10 | 922-072 | RADIATOR CAP WITH GASKET 1.2 BAR | 1j | 1j | 1j | \$82.46 |
| 11 | 897-506 | WARNING LABEL | 1 | 1 | 1 | \$5.69 |
| 12 | 860-826 | RUBBER PLATE | 1 | 1 | 1 | \$11.91 |
| 13 | 922-263 | WATER DISTRIBUTOR ASSEMBLY | (1i) | (1i) | (1i) | \$299.00 |
| 15 | 898-490 | WARNING LABEL EVANS | AR k | AR k | AR k | \$0.31 |
| 16 | 922-231 | BENT SOCKET 80° | 8 | 8 | 8 | \$17.84 |
| 16 | 922-233 | BENT SOCKET 45° | (8) | (8) | (8) | \$17.84 |
| 17 | 922-303 | FLANGE | 4 | 4 | 4 | \$56.43 |
| 18 | 950-180 | O-RING 19x2 | 4 | 4 | 4 | \$13.46 |
| 19 | 827-962 | WASHER 6.4 | 8 | 8 | 8 | \$0.31 |
| 19 | 945-831 | LOCK WASHER A6 | 8 | 8 | 8 | \$0.23 |
| 20 | 241-935 | ALLEN SCREW M6x20 | 8 | 8 | 8 | \$0.63 |
| 21 | 965-531 | TEMPERATURE SENSOR | 2j | 2j | 2j | \$147.75 |

- Items not illustrated

- a Supply to cylinder 1 and 2
- b Supply to cylinder 3 and 4
- c Discharge Cylinder 1
- d As scab-protector for version 3
- e Discharge Cylinder 3
- f Discharge Cylinder 2
- g Discharge Cylinder 4
- h In a roll use
- i Expansion tank for radiator installation above engine;
- j See SI-912-020 + SI-914-022 current issue
- k See SB-914-043 current issue