BAILEIGH MANUAL TUBE BENDER RDB-25

The RDB-25 manual tube bender is the perfect machine for hose hobbyists that need to bend tube on a budget. It is made from a sturdy cast iron frame and can be bench or pedestal mounted with the included pedestal. The RDB-25 from Baileigh Industrial was designed to bend the most common sizes of tubing on safe centerline radii to ensure great looking bends. This manual tubing bender comes standard with the following round tube die sets: 3/8” OD x 2” CLR • 1/2” OD x 2.25” CLR • 9/16” OD x 2.5” CLR • 5/8” OD x 3” CLR • 3/4” OD x 3.5” CLR • 7/8” OD x 4.25” CLR • 3/4” Square x 3.75” CLR • 1” Square x 4.25” CLR

Also included is a very nice carrying case, which allows the bender to be stored when not in use. Contact a Baileigh Industrial representative for more information on the RDB-25 manual tube bender.

P/N 13-08972..........................$210.00

BAILEIGH MANUAL TUBE BENDER RDB-050

The RDB-050 manual tube bender was designed as an affordable bender that has enough capacity for just about any chassis fabrication shop. It can bend up to 2-1/2” OD mild steel with a wall thickness of .120” and 2” OD Chromaloy with a wall thickness of .120”. The most unique feature of the RDB-050 is that it has three speed selection on the bending speeds. The proper speed for each application depends on the material type, OD and wall thickness. The RDB-050 manual tube bender has no dis-assembly or assembly needed to produce a bend. Simply walk up to the RDB-050 and put your tubing into the hook arm insert and begin bending. When the bend is complete, return the machine to the home position and put your bend into the hook arm insert for the next bend. The RDB-050 tube bender can bend up to 200 degrees and an anti spring back mechanism holds each bend in place as the operator ratchets forward.

Tooling List - Sold separately - Call 1-877-477-7823 for pricing. P/N 13-08973..........................$995.00

BAILEIGH MANUAL TUBE BENDER RDB-100

This bending machine can be fitted with hundreds of round and square tubing die sets as well as round pipe dies sets with a maximum center line radius up to 7”. This manual tube bender uses a large diameter indexing plate that allows the fabricator to bend up to 206 degrees (180 degrees plus spring back) in one shot without having to re-index and re-pin common on most other manual pipe benders on the market. Each pull of the handle bends the material approximately 8 degrees. When requirements are for lighter gauge materials this tube bending machine indexing unit can be shut off and the handle can be put into a manual override housing that allows the operator to simply walk around the manual bender and bend without the power of the indexing unit. This includes the stand, the degree dial, and handle.

P/N 13-08974..........................$2,395.00

BAILEIGH ENGLISH WHEEL EW-28

This quality English wheel is a heavily built floor stand unit that can handle smoothing compound curved into mild steel and aluminum sheet metal for restoration or bodywork on autos, planes, cycles and much more. This machine has an 18-gauge mild steel capacity and has an ample 28” throat depth. The EW-28 English wheel comes standard with an 8” X 2” upper roll and includes six lower anvil rolls with varying crowns. The radius included for the six lower rolls are 2”, 3”, 4”, 6”, 8”, and 12”. Like other Baileigh English wheels, the machine comes in any size and material, giving you the ability to add additional rolls with varying radii.

The frame members are constructed of heavy walled square tubing that is electro welded to a truss system offering little flex at maximum capacity.

Specifications: Capacity (Mild Steel): 18 ga • Throat Depth: 28” • Shipping Dimensions (L/W/H): 36”x34”x15” • Shipping Weight: 191 lbs.

P/N 13-09001..........................$1,945.00

BAILEIGH ENGLISH WHEEL MANUALLY OPERATED EW-40

Baileigh’s quality English Wheels have a generous 40” throat depth, and ship complete with five bottom anvils and one 7” upper wheel. It has a rugged electro welded frame and stand for ease of use and years of quality shaping and forming metal. The EW-40 English wheel has an 18 gauge mild steel capacity and a 13 gauge aluminum capacity. Like all Baileigh metal forming machines the EW-40 is a quality machine for a reasonable price. This machine is in stock for quick deliveries.

Specifications: • Capacity (Mild Steel): 18 ga • Throat Depth: 40” • Shipping Dimensions (L/W/H): 72”x66”x15” • Shipping Weight: 386 lbs.

P/N 13-09003..........................$1,495.00

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