

# MITTLER BROTHERS SHEET METAL TOOLS



## POWER DRIVE BEAD ROLLER

The Industry Leading Power Drive Bead Roller Made In The U.S.A. Since 1984. Over 100 Bead Roll Profiles Available To Shape Or Strengthen Metal.

### Features Include:

- 0-9 FPM
- Variable Speed Foot Pedal Control
- Forward / Reverse Switch
- Both Shafts Driven
- Adjustable Depth Of Bead & 1-1/8" Throat Height.
- Used For Aircraft & Racecar, Construction & Repair.
- Includes Choice of 1 Set of 2-1/2" OD (\$65 value) Rolls

Description	Max Cap. Aluminum	Max Cap. Mild Steel	Max Cap. Stainless Steel	Part No.	Price
210-24 - 24" Power Drive Bead Roller	16 Ga (.050")	19 Ga (.040")	21 Ga (.035")	12-02744	\$1,150.00
200-36 - 36" Power Drive Bead Roller	16 Ga (.050")	19 Ga (.040")	24 Ga (.025")	12-02745	\$1,375.00

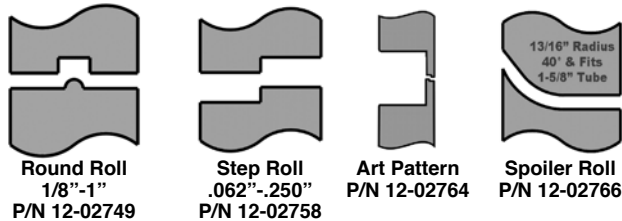
**Max Capacity**  
**16 Ga (.050") Aluminum • 19 Ga (.040") Mild Steel • 21 Ga (.035") Stainless Steel**



## 24" MANUAL BEAD ROLLER

Bead Rolls Sets Sold Separately.  
 Max Capacity: 19 Ga(.040") Mild Steel. 16 Ga(.050") Aluminum. 21 Ga(.035") Stainless Model 210-24M  
 P/N 12-02746....\$850.00

### BEAD ROLL SETS

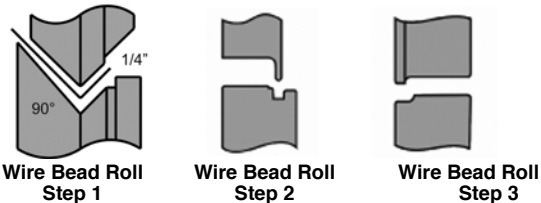


**Round Roll** 1/8"-1" P/N 12-02749  
**Step Roll** .062"-.250" P/N 12-02758  
**Art Pattern** P/N 12-02764  
**Spoiler Roll** P/N 12-02766

Nylatron (High Strength Plastic) Roll for Thin Aircraft Aluminum.



**Standard Tank** P/N 12-02765  
**Full Radius Tank** P/N 12-02768  
**Tipping Roll** P/N 12-02767



**Wire Bead Roll Step 1**  
**Wire Bead Roll Step 2**  
**Wire Bead Roll Step 3**

**SEE WWW.AIRCRAFTSPRUCE.COM FOR ROUND ROLL AND STEP ROLL PART NUMBERS.**

Above Bead Rolls = \$75.75 Per Set  
 Model 201-125-WBS Wire Bead Roll (3pc. Set) P/N 12-02769....\$257.95

See [www.aircraftspruce.com](http://www.aircraftspruce.com) for 100+ Bead Roll Selection

### UPPER RADIUS FINGER KITS

Mittler Bros. upper radius finger kits (radius measured inside of bend).

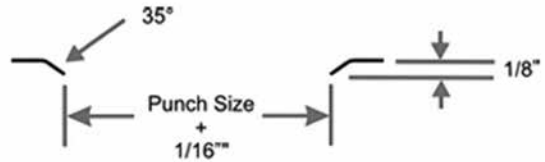
**Note:** 48" kits come with qty 7 of 6" and one each of 3", 2", and 1" fingers.

- 1/8 Inch.....P/N 12-02804 .....\$895.00
- 3/16 Inch.....P/N 12-02806 .....\$895.00
- 1/4 Inch.....P/N 12-02808 .....\$895.00
- 5/16 Inch.....P/N 12-02811 .....\$895.00



## AIRCRAFT PUNCH & FLARES 1"- 6" OD

Just drill a pilot hole for the 1/2" draw bolt, apply the tool and tighten the bolt for a smooth, flared hole in one easy step. Punch hole only by removing female flare ring and use punch and die. Easily mounts in our Bench Presses.

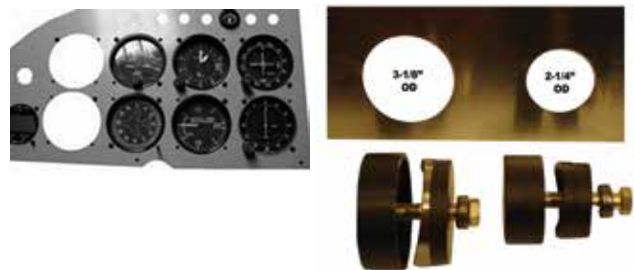


### Aircraft Punch / Flare

**Material Thickness Range**  
 Aluminum - .020" to .040"  
 Mild Steel - .020" to .040"

OD	Part Number	Price
1"	12-02778	\$139.75
1-1/4"	12-02779	\$130.00
1-1/2"	12-02780	\$149.75
1-3/4"	12-02781	\$145.00
2"	12-02782	\$155.00
2-1/4"	12-02783	\$155.00
2-1/2"	12-02784	\$155.80
2-3/4"	12-02785	\$170.00
3"	12-02786	\$170.00
3-1/8"	12-02787	\$231.95
3-1/4"	12-02788	\$230.95
3-1/2"	12-02789	\$230.95
3-3/4"	12-02790	\$246.95
4"	12-02791	\$245.00
5"	12-02792	\$300.95
6"	12-02793	\$355.00
7pc Set 1" - 3" (MINUS 2-1/4" & 2-3/4")	12-02794	\$930.00
9pc Set 1" - 3"	12-02796	\$2,050.00
13pc Set 1" - 4"	12-02795	\$1,123.00

## INSTRUMENT HOLE PUNCH



OD	Part Number	Price
2-1/4"	12-02797	\$120.00
3-1/8"	12-02798	\$130.85

TO

SEE [WWW.AIRCRAFTSPRUCE.COM](http://WWW.AIRCRAFTSPRUCE.COM) FOR A COMPLETE SELECTION OF MITTLER BROTHERS TOOLS.

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