

# LIQUID "X-30" FOAM (TWO-COMPONENT POLYURETHANE FOAM)

This system consists of two components - "X-30" Resin and "X-30" Catalyst. When the resin and catalyst are mixed in equal volumes they expand into a rigid closed-cell foam of 2 pound density. Thorough mixing of the two components is essential. "X-30" Foam expands approximately 40 times

its liquid volume. Small-batch mixes are recommended. Cured foams can be easily trimmed, cut and shaped with common woodworking tools. Use toluene or MEK for cleanup. "X-30" Foam contains a highly reactive agent and is classified as a toxic material. It is combustible, a strong skin sensitizer and eye irritant. Avoid contact with the skin. Use rubber gloves when handling. **Used for**: Flotation, thermal and acoustical insulation reinforcement and miscellaneous void filling. Most small pleasure boats can be made "sink-proof" with approximately two Gallons of "X-30". Data sheet available. "X-30" Foam contains a volatile fluorocarbon and should be stored at 70°F. or lower. "X-30" is used on the Osprey II bottom hull, canopy, nose cone, etc., requiring about four Gallons of material (2 Gallons of each). Shelf life at least 6 months. Users have reported "more than 2 years shelf life".

Kit Size	Approx. Foamed Vol. (Cu.Ft.)	Weight Lbs.	Part No.	Price/ Kit
1 Quart Kit (1 Pt. ea component)	1-1/4	3	01-08800	
2 Quart Kit (1 Qt. ea component)	2-1/2	6	01-08900	
2 Gallon Kit (1 Gal. ea component)	10	22	01-09000	
10 Gallon Kit (5 Gal. ea component)	50	110	01-09100	

X-30 is the original polyurethane foam. Do not accept substitutes!

# **MOLD RELEASE AGENTS**



**POL-EASE® 2300 MOLD RELEASE**Provides superior release with minimum buildup on mold surfaces for casting urethane elastomers, epoxy, polyester, and rubber compounds. Molded parts are easily cleaned for finishing operations. It is effective on aluminum, steel, epoxy, polyester, and elastomeric molds; it does not distort intricate patterns......P/N 01-31749.....

### **MAXIMUM MOLD RELEASE WAX**

Meguiar's® Mold Release Wax is a blend of imported waxes specially formulated to provide a maximum number of releases per application. P/N 01-09415.....





# **MOLD RELEASE WAX**

High-temperature paste wax. 14 oz. P/N 01-00177 .....

#### FIBERGLASS MOLD RELEASE

Plastilease 512B, a film-forming, water soluble parting agent, assures clean release of fiberglass parts from molds. For application by brush or spray. P/N 01-30600...... ---/Qt.





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#### LPS MRX SILICONE MOLD RELEASE

Excellent for releasing molded parts in high temperature and extreme pressure environments. MRX Silicone Spray Mold Release provides maximum releases and superior value for the end-user. This non-staining, non-corrosive mold release is heat stable up to 500°F. It is a nonflammable product and contains no class I or II ozone depleting chemicals. Like all LPS MR-series mold releases, MRX Silicone Spray Mold Release doesn't use Methylene Chloride. 16 oz. aerosol can ......P/N 09-00271 .....--

# **PVA RELEASE FILM**



PVA (Polyvinyl Alcohol) should be used with #1016 Wax to aid in the release of parts form a mold. It should be applied in 3 thin mist coats over nonporous, waxed mold surfaces. After the final wax coat has dried, begin by spraying a light tack coat of PVA. Typically, within 5 mins. the final heavier coats can be added. The PVA dries to form a smooth, glassy film. After part release, the residual film can be removed with water. We recommend using an inexpensive automotive siphon spray gun and 70-90 PSI for application, although airbrushes will work on hobby size projects. PVA can also be sprayed over any polyester repair to provide an airless tack-

### HI GLOSS CLEAR POLYESTER TOP COAT



Features: • Super Clear - Glass like appearance Scratch Resistant • Buffs to a Super Hi-Gloss Finish · Refinishes to Original Hi-Gloss · Practically a Walk-A-Way Gloss Finish Product Applications: • Exotic wood coating • Gel coat additive for air cure application • Musical instrument wood coating • Top coat over clear primers • Top coat over pigmented colors for clear depth Automotive interior composite parts clear coating Architectural wood crafts

Quart	P/N 09-02168	
Gallon	P/N 09-02169	

Requires Catalyst P/N 01-01119.



# **DISPOSABLE RESPIRATOR** REPLACEMENT PARTS

Dusts, Mists, & Fumes Pre-Filter P/N 01-00382 ..... ---

## **GROOVED LAMINATING** ROLLERS



These are the standard laminated rollers for wetting out woven roving and mat with polyester resin. Use with epoxy resin for applying tape into corners and for spreading thickened epoxy over large areas for gluing and fairing.

1"x 3"P/N	01-01054 <b></b>
1"x 6"P/N	01-00396
1"x 9"P/N	01-00383
2"x 3"P/N	01-00384
2"x 6"P/N	01-00385
2"x 9"P/N	01-00386
1/4" Corner RollerP/N	01-00387
1/2" Corner RollerP/N	01-00388
1/2"x 3" Detail RollerP/N	01-00389
3/4"x 3" Detail RollerP/N	01-00390



### **EPOXY LAYUP ROLLERS**

3" wide roller with stipple adhesive cover. Has excellent stippling action for working out air bubbles in layups and has no tendency to lift the cloth. Use on all major layups. Order frame and cover separately. Roller Frame Only......P/N 01-24902.....----Cover Only ......P/N 01-24903 .....----