

POLY-FIBER AIRCRAFT COATINGS



POLY-BRUSH
 A pink translucent, 1 part air drying resin used for the first 2 or 3 coats to penetrate and seal the fabric weave and assure good adhesion. Also used to attach the finishing tapes and reinforcing patches. Brush on initial coat thinned 3:1 with reducer. Subsequent coats are thinned 3:1 with reducer and applied with a spray gun to avoid brush marks & cut application time.

Tinted		Untinted	
Quart.....	P/N 09-04100.....	Quart.....	P/N 09-04110.....
Gallon.....	P/N 09-04200.....	Gallon.....	P/N 09-04210.....
5 Gal.....	P/N 09-04300.....	5 Gal.....	P/N 09-04350.....



POLY-SPRAY
 A high-solids aluminum-pigmented, 1 part, air drying resin used after the Poly-Brush preliminary coating to protect fabric from UV and prepare for a smooth finish. Thin 4:1.

Poly Spray (Qt.).....	P/N 09-04400.....
Poly Spray (Gal.).....	P/N 09-04500.....
Poly Spray (5 Gal.).....	P/N 09-04600.....



POLY-FIBER REDUCERS
 A blend of solvents used for viscosity and drying control of Poly-Brush, Poly-Spray and Poly-Tone. Blend #R-65-75 is recommended as the standard reducer in normal weather, 65°-75°F. #RR-8500 is a retarder-reducer with slower drying time. Recommended for temp above 85° & warm humid weather.

#65-75		#RR-8500	
Quart.....	P/N 09-04700.....	Quart.....	P/N 09-04750.....
Gallon.....	P/N 09-04800.....	Gallon.....	P/N 09-04850.....
5 Gal.....	P/N 09-04900.....	5 Gal.....	P/N 09-04950.....



POLY-FIBER BLUSH RETARDER BR-8600
 This blended solvent improves flow-out and prevents blushing under high temperature or high humidity conditions. Improves gloss. Important Notice: All mixed paints are special order and are non-returnable.

BR-8600 (Qt.).....	P/N 09-40830.....
BR-8600 (Gal.).....	P/N 09-40840.....



POLY-TAK CEMENT
 Excellent cement for all types of fabrics. Shelf life unopened is 2 years.

Pint.....	P/N 09-05110.....
Quart.....	P/N 09-05000.....
Gallon.....	P/N 09-05100.....



POLY-TONE® FINISH
 A durable semi-gloss, 1-part, air drying flexible paint available in over 50 popular aircraft colors. Recommended as the standard finish for the Poly-Fiber cover process. Also may be used over suitably primed metal components of fabric covered aircraft. Fabric damage is more easily repaired when Poly-Tone finish is used.

All pigments are non-bleeding or fading. Will not oxidize with age. Poly-Tone is always thinned to 4 to 1 with Poly Fiber Reducer (65-75 or 8500).

POLY-TONE FINISHES

4 Whites:	QUART	GALLON
Insignia White (#105).....	---	---
Juneau White (#110).....	---	---
Glacier White (#117).....	---	---
Daytona White (#120).....	---	---
All other colors (Color Card #50)		

TO ORDER POLYTONE: Create the part number for the Polytone you require: Color-PQ (for Quart) or Color-PG (for Gallon)

Example: 100-PQ is 1 Quart of Color #100

POLY-TONE U.V. BLOCKING

Used for additional UV Protection in ultralight airplanes. 1 fl.oz. blocks 1 Quart Polytone
 1/2 Pint Blocker (8 fluid oz).....P/N 09-02053.....

POLY-TONE REJUVENATOR

RJ-1200.....	Quart.....	P/N 09-05200.....
RJ-1200.....	Gallon.....	P/N 09-05300.....

IMPORTANT NOTICE:

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STITSEPOXY PRIMER (GREEN) EP-420/EP-430



This green primer is fast drying, corrosion inhibiting, and has application and curing qualities down to 35°F. It is a heavy duty chemical and solvent resistant amine cured primer. Mixing ratio is 2 parts base, 1 part catalyst. Order in kits.

Quart Kit (Yields 2 1/2 quarts)	
Incl. catalyst and reducer.....	P/N 09-00352.....
Gallon Kit (Yields 2 1/2 Gallons)	
Incl. catalyst and reducer.....	P/N 09-00353.....
Base:	
Quart.....	P/N 09-05605.....
Gallon.....	P/N 09-05610.....
Catalyst:	
Pint.....	P/N 09-05615.....
Quart.....	P/N 09-05620.....
Quart.....	P/N 09-01163.....
Gallon.....	P/N 09-01108.....

STITS EPOXY PRIMER (WHITE) EP-420/EP-430



This white heavy duty chemical and solvent resistant amine cured primer, the excellent primer from Stits is fast drying and corrosion inhibiting. It can be applied and cured to temperatures down to 35°F. Mixing ratio is 2 parts base, 1 part catalyst.

Quart Kit (Yields 2 1/2 quarts)	
Incl. catalyst and reducer.....	P/N 09-00285.....
Gallon Kit (Yields 2 1/2 Gallons)	
Incl. catalyst and reducer.....	P/N 09-00438.....
Base:	
Quart.....	P/N 09-05625.....
Gallon.....	P/N 09-05630.....
Catalyst:	
Pint.....	P/N 09-05615.....
Quart.....	P/N 09-05620.....
Quart.....	P/N 09-01163.....
Gallon.....	P/N 09-01108.....

STITS EPOXY VARNISH EV-400/EV-410



An excellent clear gloss epoxy varnish for interior and exterior use. It provides superior weather durability and excellent chemical and solvent resistance. Can be used over a one component varnish primer if desired. Mixing ratio is 2 parts base, 1 part catalyst. Can be ordered as a kit which includes base, catalyst and reducer, or each component separately.

Quart Kit (Yields 2-1/2 quarts)	
Incl. catalyst and reducer.....	P/N 09-00349.....
Base:	
Quart.....	P/N 09-05645.....
Gallon.....	P/N 09-05650.....
Catalyst:	
Pint.....	P/N 09-05655.....
Quart.....	P/N 09-05660.....
Quart.....	P/N 09-01163.....
Gallon.....	P/N 09-01108.....

Reducer E-500 (Reduce 50%)	
1/2 Pint.....	P/N 09-04650.....



EPOXY ACCELERATOR EX-501

A chemical curing accelerator for use in EP-420 Epoxy Primer and EV-400 Epoxy Varnish according to directions on base component listing. Reduces polymerization time, not solvent evaporation.

1/2 Pint.....	P/N 09-04650.....
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POLY-TONE/AEROTHANE ENAMEL FLATTENER



Used to make Aerothane and Enamel match the semi gloss finish of Polytone, or to make either Aerothane, Polytone and Enamel Full Military Flat.

Use 1 Pint, to flatten 1 Quart	
P/N 09-02052.....	

Use 1 Qt. & 1 Pint, to flatten 1 Gallon

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